

Case Study.

QP: Jetty Boil-off Gas Recovery Project

Best Practice: Flaring; Engineering Design and Construction

The Issue

- Qatar's LNG production capacity is expected to increase to 110 MTA by 2024
- During LNG loading, boils off occurs as it comes in contact with the warmer ship tank.
- Previously it was flared, but the Qatar Ministry of Environment mandated the minimization of flaring

The Approach

- A Central Compression Area is connected to all 6 LNG berths in the area through a 60-inch collection header
- BOG is pressurised to 48 bar and distributed to be used as fuel gas
- Technical challenge with transport distance (5 km), low pressures and temperatures



Case Study.

QP: Jetty Boil-off Gas Recovery Project



Best Practice: Flaring; Engineering Design and Construction

The Result

- Commissioned in October 2014, it recovers more than 90% of BOG.
- Recovers approximately 0.6 million tons of flared gas per year, producing 750 megawatts.
- Total project cost nearly USD 800 Million.
- CO2 emission reductions of approximately 1.6 million tonnes per annum.

It recovers more than **90%** Of gas that was flared at the six berths of jetties in Ras Laffan Port

This saves **600,000** Tons of LNG per annum Which is enough Natural gas to power **300,000** homes

Cost
USD **800 Million**

Recovers the loss of approximately **0.6 million** Tons of flared gas per annum This equates to saving of **1.5 million tons** of CO2 per year